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### **Chapter 13 Layout and Fabrication of Sheet Metal and**

1. Describe the tools and equipment associated with fabrication. 2. Describe procedures utilized in sheet metal development. 3. Identify the procedures associated with joining and installing sheet metal duct.

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Sheet Metal Fabrication Page 3 IC Professional Training However, if the zinc is damaged through welding, grinding, or any other process, then the steel will be exposed and this portion of the sheet will rust through very

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### **LAYOUT AND FABRICATION OF SHEET METAL AND FIBER GLASS DUCT**

CHAPTER 2 LAYOUT AND FABRICATION OF SHEET-METAL AND FIBER-GLASS DUCT As a Steelworker you are required to operate sheet-metal tools and to apply basic sheet-metal layout

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278 Fabrication and Welding Engineering 7.1 Sheet and plate metalwork (introduction) Sheet metalwork is the manipulation of sheet metal of 3.5 mm in thickness, or less,

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Form height to thickness ratio To determine the minimum form height for sheet metal use the following formula:  $D = 2.5T + R$  (see below) The height can be less but it required secondary operations and is far more costly.

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